

Multi Purpose Metal Repair & Resurfacing

101 METAL REPAIR PASTE

Multi purpose solvent free epoxy repair paste for metallic surfaces	Apply up to 25mm without sagging, No shrinkage, Apply by spatula or applicator tool	Rebuild damaged metal surfaces Bond metal to metal Machine once hard dry	Usable life 30min Machinable 2hrs Hard Dry 8 hrs	500GM 1KG 3KG 30KG
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FOR OILY SURFACES USE 104 Metal Repair Fluid XF	FAST CURING REPAIRS USE 106 Metal Repair Paste XF	FOR LONGER POT LIFE USE 107 Metal Repair Paste XL
Solvent free epoxy fluid Apply to manually prep surfaces	Solvent free epoxy Usable life 3-5mins, Hard dry 30mins	Solvent free epoxy paste 60 mins pot life at 20°C



Abrasion, Wear & Impact Resistant Coatings

202 CERAMIC REPAIR FLUID



Solvent free epoxy repair fluid containing hardened ceramic particles	Apply by brush at 300-500 microns WFT No shrinkage Apply in 2 x coats	Protect against fluid erosion Repair pumps, valves, rudders, pipework, bow thrusters, A-frames	Usable life 25min Hard Dry 6hrs	1KG 3KG 27KG
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FOR FLOW EFFICIENCY USE 203 Super Flow	FOR HEAVY ABRASION USE 204 Heavy Duty Ceramic Paste	FOR EXTREME IMPACT USE 209 EIP PU
Solvent free epoxy fluid Apply by brush at 250 microns WFT High gloss finish once cured	Solvent free epoxy paste Contains hardened ceramic beads Apply at 8mm +	Solvent free polyurethane coating Apply in 3 coats with a total DFT 2mm

Fast Curing Emergency Pipe Repair

108 PIPE REPAIR TAPE

Water activated fast curing pipe bandage for wrapping leaking pipe work	Fast curing, hard dry in 30 mins Apply to manually and mechanically prepared surfaces using a gloved hand	Wrap pipework ranging from 1" (25mm) to 15" (400mm) Use on metal, plastic, GRP pipe surfaces 400psi pressure resistance	Usable life 2-3mins Touch Dry 5mins Hard Dry 30mins
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PIPE DIAMETER	BANDAGE SIZE
>100mm diameter	50mm x 1.8mtr
>200mm diameter	50mm x 3.6mtr
>300mm diameter	75mm x 3.6mtr
>400mm diameter	100mm x 3.6mtr



301 EPOXY RESIN AND HARDENER

Large Diameter Pipe Encapsulation

Solvent free epoxy repair gel for use with 50mm and 100mm glass tape	Apply at 1-2mm wet film thickness Apply to mechanically prepared surfaces by brush	Encapsulate pipework ranging from 1" to 50" Wrap long lengths of problematic pipe-work Resists up to 300psi pressure	Usable life 60 mins Touch Dry 5 hours Hard Dry 18 hours	300GM 1KG 6KG 50KG
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OILY SURFACES	MANUAL PREP	MECHANICAL PREP
Apply 104 Metal Repair Fluid XF to the pipe surface Once cured use 301 Epoxy Resin and Hardener and glass tape to encapsulate the pipe work	Degrease and apply 302 Epoxy Repair Cement to the pipe surface Once cured use 301 Epoxy Resin and Hardener and glass tape to encapsulate the pipe work	Degrease and apply 301 Epoxy Resin and Hardener and glass tape to encapsulate the pipe work

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